

# DP 1608 Series

Multilayer Chip Diplexers

## Features

- ❖ Monolithic structure including one low-pass and one high-pass filters with loss pole at adjacent passband.
- ❖ RoHS compliant.

## Applications

- ❖ LTE Mobile Communication.



## Specifications

Part Number	Passband (MHz)	Insertion Loss (dB)	VSWR	Attenuation (dB)	Isolation (dB)
DP1608-V1746NS	698~960	0.28 max. / 0.19 typ.	2.0 max. / 1.1 typ.	10 min. / 15 typ. @3300~3400MHz	10 min. / 14.7 typ. @3300~3400MHz
	1427~1511	0.45 max. / 0.35 typ.	2.0 max. / 1.25 typ.	13 min. / 16.4 typ. @3400~3800MHz	13 min. / 16.6 typ. @3400~3800MHz
	1710~2170	0.55 max. / 0.44 typ.	2.0 max. / 1.27 typ.	14 min. / 16.4 typ. @3800~4200MHz	14 min. / 16.6 typ. @3800~4200MHz
	2300~2690	1.05 max. / 0.7 typ.	2.0 max. / 1.4 typ.	15 min. / 17.9 typ. @4400~5000MHz	15 min. / 18.1 typ. @4400~5000MHz
				17 min. / 23.8 typ. @5150~5850MHz	17 min. / 23.6 typ. @5150~5850MHz
				17 min. / 18.7 typ. @698~960MHz	17 min. / 18.7 typ. @698~960MHz
	3400~3800	1.00 max. / 0.77 typ.	2.0 max. / 1.24 typ.	15 min. / 16.7 typ. @1427~1511MHz	14 min. / 16 typ. @1427~1511MHz
	3800~4200	0.65 max. / 0.55 typ.	2.0 max. / 1.26 typ.	15 min. / 16.6 typ. @1710~2170MHz	14 min. / 15.8 typ. @1710~2170MHz
	4400~5000	0.54 max. / 0.44 typ.	2.0 max. / 1.21 typ.	14 min. / 16.6 typ. @2300~2690MHz	14 min. / 18.6 typ. @2300~2690MHz
	5150~5850	0.54 max. / 0.45 typ.	2.0 max. / 1.19 typ.		

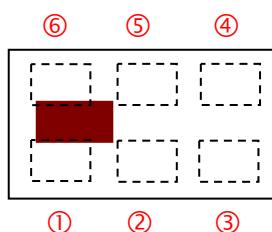
Q'ty/Reel (pcs) : 4000  
 Operating Temperature Range : -40 ~ +85 °C  
 Storage Temperature Range : -40 ~ +85 °C  
 Storage Period : 12 months max.  
 Power Capacity : 3W max.  
 MSL : Level 1  
 ESD HBM : ±2000V

## Part Number

DP 1608 - V 1746 NS □ /LF  
 ① ② ③ ④ ⑤ ⑥ ⑦

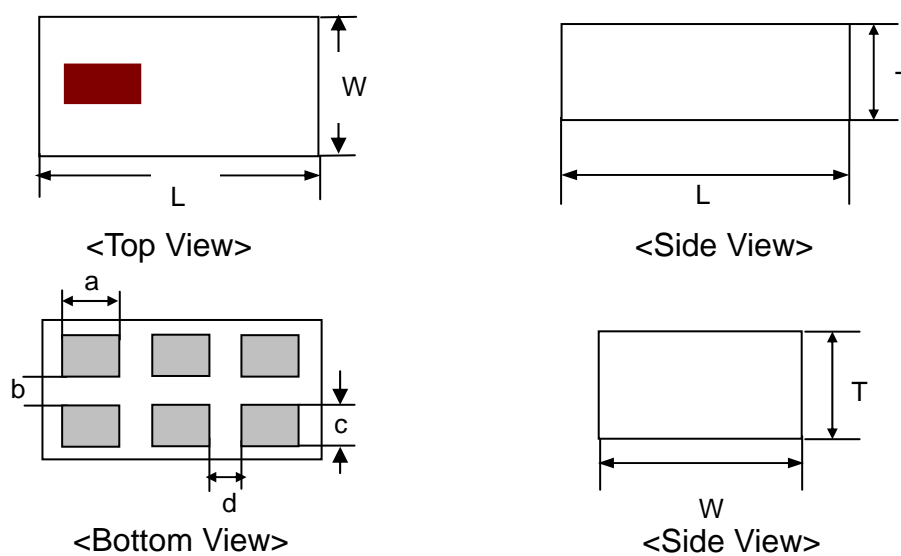
① Type	DP : Diplexer	② Dimensions ( L x W )	1.6 x 0.8 mm
③ Material Code	V	④ Frequency Range	1746=1700MHz/4600MHz
⑤ Specification Code	NS	⑥ Packaging	T: Tape & Reel B: Bulk
⑦ Soldering	/LF=lead-free		

## Terminal Configuration

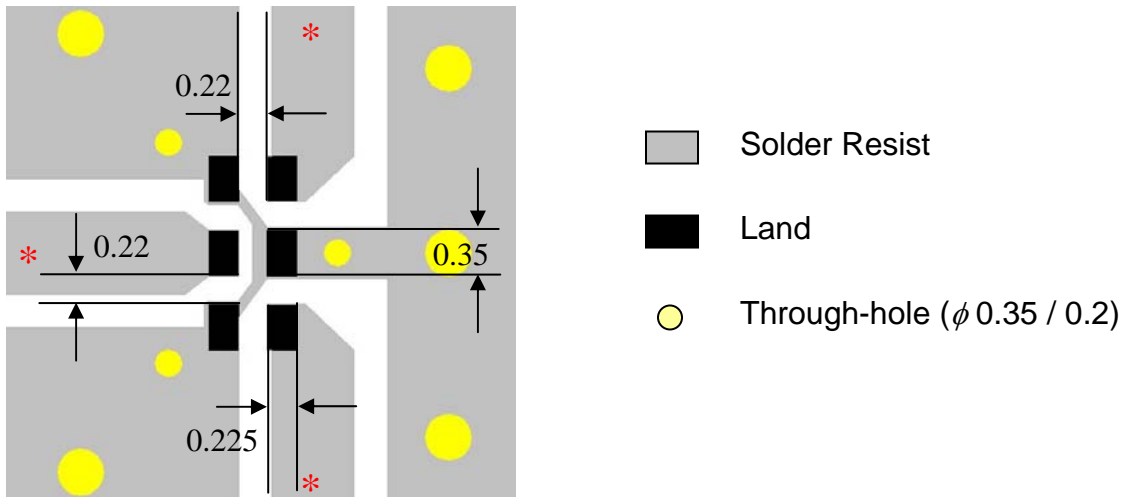


No.	Terminal Name	No.	Terminal Name
①	GND	④	Higher Freq. Port
②	Common Port	⑤	GND
③	GND	⑥	Lower Freq. Port

## Dimensions and Recommended PC Board Pattern

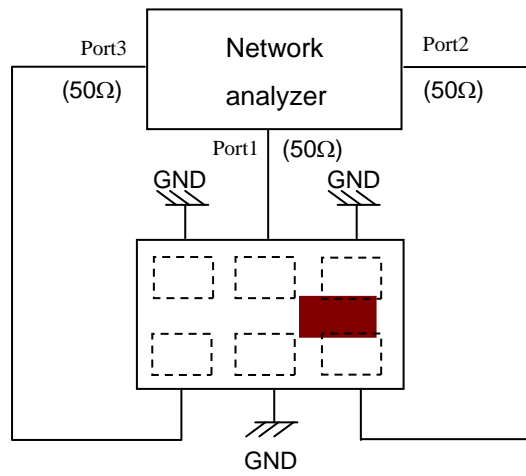


Mark	L	W	T	a	b	c	d
Dimensions	1.6±0.1	0.8±0.1	0.55±0.1	0.4 ±0.05	0.17 ±0.05	0.275 ±0.05	0.17 ±0.05

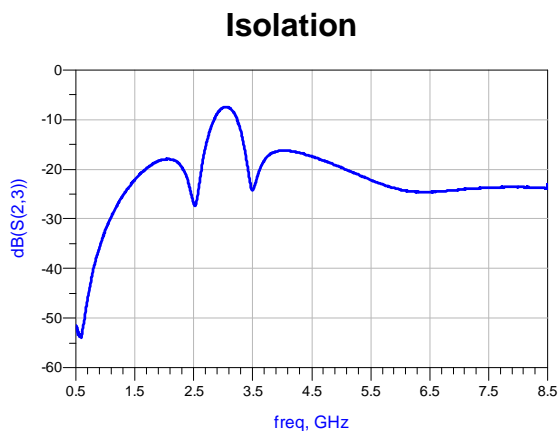
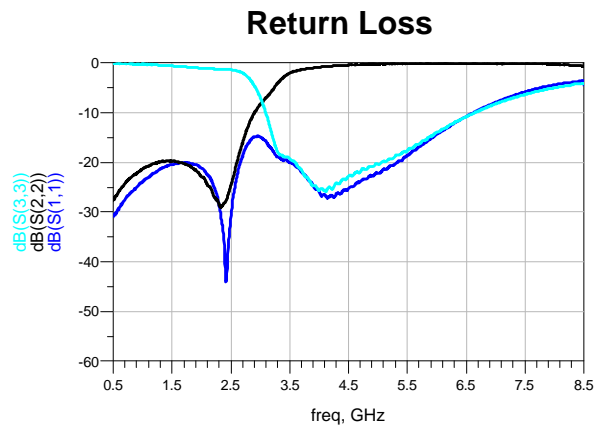
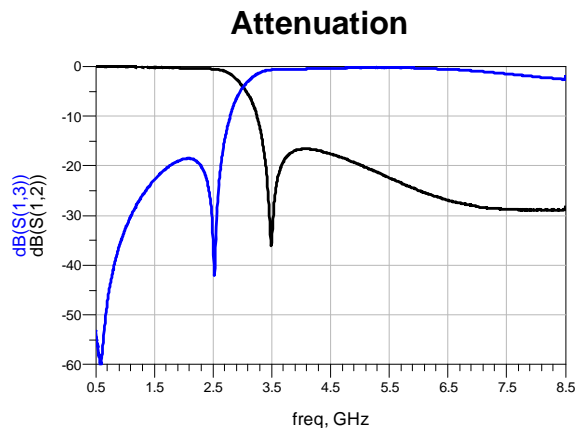


\* Line width should be designed to match 50ohm characteristic impedance, depending on PCB material and thickness.

### Measuring Diagram



## Electrical Characteristics (T=25°C)

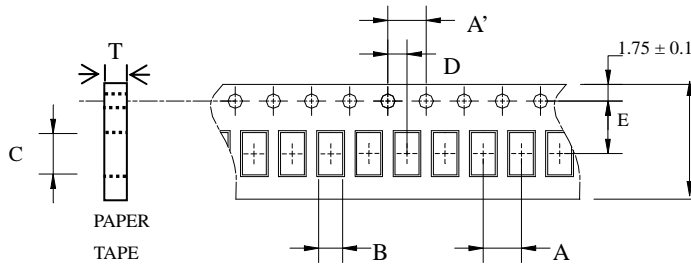


## Notes

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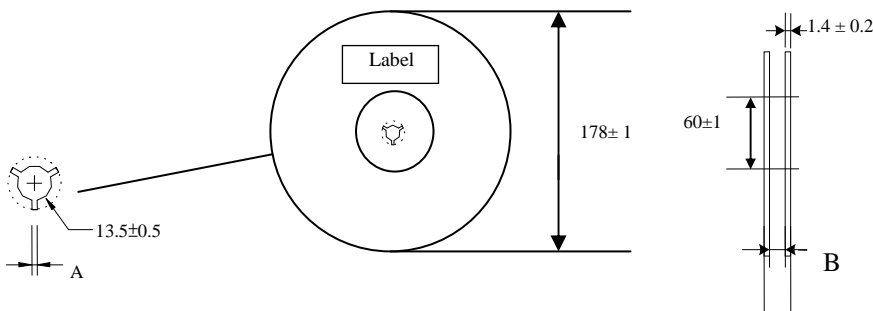
## Taping Specifications

### ❖ Tape Dimensions (Unit: mm) & Quantity



Type	A	A'	B	C	D	E	F	T	Quantity/reel	Tape material
1608	4.0±	4.0±	1.10±	1.92±	2.0±	3.5±	8.0±	0.75±	4,000pcs	Paper
	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.05		

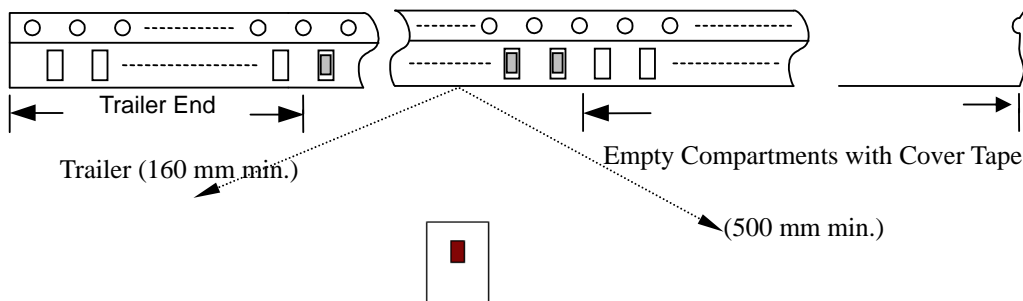
### ❖ Reel Dimensions (Unit: mm)



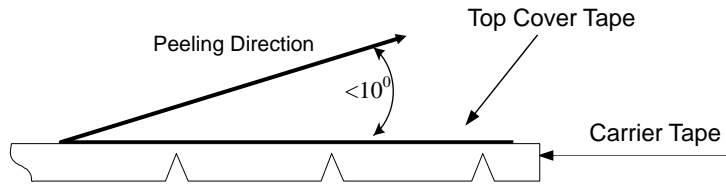
Label: Customer's Name,  
ACX P/N, Q'ty, Date,  
ACX Corp.

Type	A	B
1608	2.3±0.5	9.0±0.3

### ❖ Leader and Trailer Tape



❖ **Peel-off Force**



Peel-off force should be in the range of 0.1 – 0.6 N at a peel-off speed of  $300 \pm 10$  mm/min .

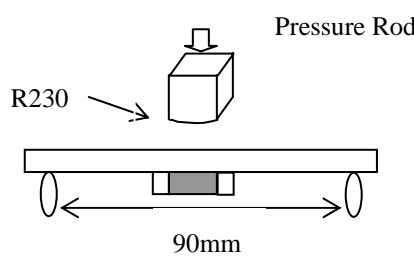
❖ **Storage Conditions**

- (1) Temperature: 5 ~35°C , relative humidity (RH): 45~75%.
- (2) Non-corrosive environment.

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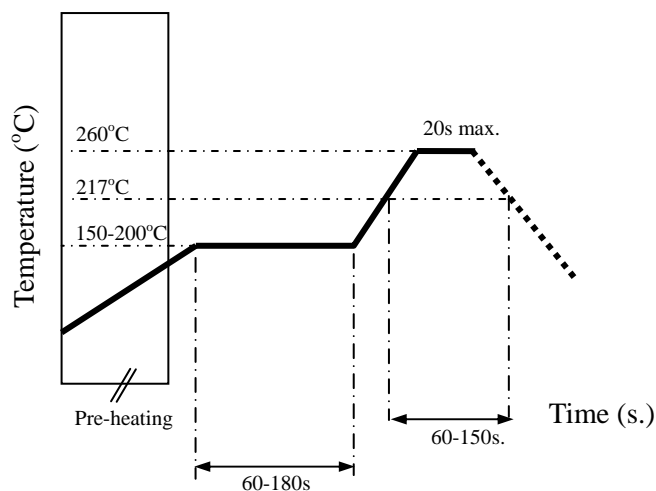
## Mechanical & Environmental Characteristics

Item	Requirements	Procedure
Solderability	<ol style="list-style-type: none"> <li>No apparent damage</li> <li>More than 95% of the terminal electrode shall be covered with new solder</li> </ol>	<ol style="list-style-type: none"> <li>Preheat: <math>120 \pm 5^\circ\text{C}</math></li> <li>Solder: <math>245 \pm 5^\circ\text{C}</math> for <math>5 \pm 1</math> sec</li> </ol>
Soldering strength (Termination Adhesion)	<ol style="list-style-type: none"> <li>10N minimum</li> </ol>	<ol style="list-style-type: none"> <li>Solder specimen onto test jig.</li> <li>Apply push force at 0.5mm/s until electrode pads are peeled off or ceramic are broken. Pushing force is applied to longitude direction.</li> </ol>
Deflection (Substrate Bending)	<ol style="list-style-type: none"> <li>No apparent damage</li> </ol>	<ol style="list-style-type: none"> <li>Solder specimen onto test jig (FR4, 1.6 mm) using the recommend soldering profile.</li> <li>Apply a bending force of 2mm deflection.</li> </ol> 
Heat/Humidity Resistance	<ol style="list-style-type: none"> <li>No apparent damage</li> <li>Fulfill the electrical specification after test</li> </ol>	<ol style="list-style-type: none"> <li>Temperature: <math>85 \pm 2^\circ\text{C}</math></li> <li>Humidity: 90% ~ 95% RH</li> <li>Duration: <math>1000 \pm 48</math>hrs</li> <li>Recovery: 1-2hrs</li> </ol>
Thermal shock (Temperature Cycle)	<ol style="list-style-type: none"> <li>No apparent damage</li> <li>Fulfill the electrical specification after test</li> </ol>	<ol style="list-style-type: none"> <li>One cycle/step 1 : <math>125 \pm 5^\circ\text{C}</math> for 30 min step 2 : <math>-40 \pm 5^\circ\text{C}</math> for 30 min</li> <li>No of cycles : 100</li> <li>Recovery: 1-2 hrs</li> </ol>
Low Temperature Resistance	<ol style="list-style-type: none"> <li>No apparent damage</li> <li>Fulfill the electrical specification after test</li> </ol>	<ol style="list-style-type: none"> <li>Temperature: <math>-40 \pm 5^\circ\text{C}</math></li> <li>Duration: <math>500 \pm 24</math>hrs</li> <li>Recovery: 1-2hrs</li> </ol>

## Soldering Conditions

### ❖ Typical Soldering Profile for Lead-free Process

Reflow Soldering :



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