

# BL 2012 Series (Preliminary)

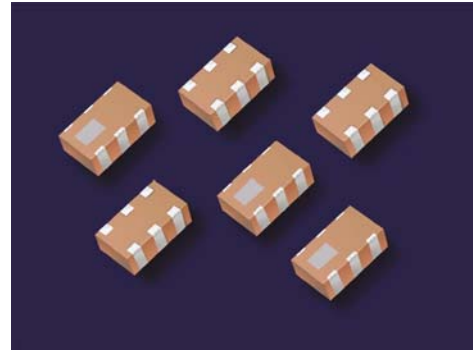
## Multilayer Chip Baluns

### Features

- ❖ Monolithic SMD with small, low-profile and light-weight type.

### Applications

- ❖ 0.8 ~ 6 GHz wireless communication systems, including DECT/PACS/PHS/GSM/DCS phones, WLAN card, Bluetooth modules, etc.



### Specifications

Part Number	Frequency Range (MHz)	Unbalanced Impedance (ohm)	Balanced Impedance (ohm)	Insertion Loss (dB)	VSWR @BW	Phase Difference (degree)	Amplitude Difference (dB)
<b>BL2012-20B0869_</b>	824 ~ 915	50	200	1.5 max.	2.0 max.	180 ± 10	2.0 max.

Q'ty/Reel (pcs) : 4000  
 Operating Temperature Range : -40 ~ +85 °C  
 Storage Temperature Range : -40 ~ +85 °C  
 Storage Period : 12 months max.\*

\*12 months in vacuum sealed bag and 1 week after opened. Please keep unused parts in vacuum sealed bags.

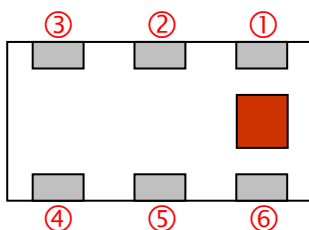
Solder Paste : SAC 305 type is recommended.  
 Power Capacity : 2W max.

### Part Number

**BL**   **2012**   -   **20**   **B**   **0869**   **□**   **/LF**  
 ①   ②   ③   ④   ⑤   ⑥   ⑦

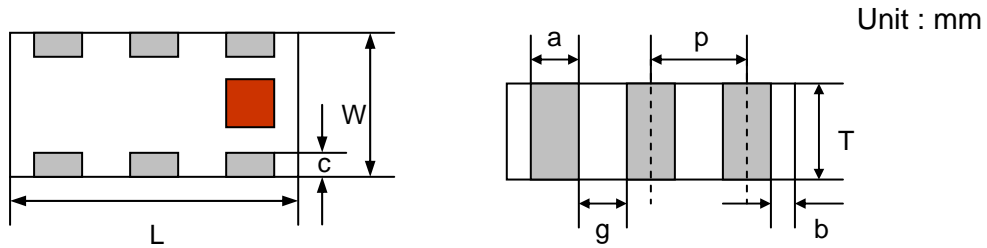
① Type	BL : Balun	② Dimensions ( L x W )	2.0 x 1.25 mm
③ Balanced Impedance	20 : 200 ohm	④ Specification Code	B
⑤ Central Frequency	0869 : 869MHz	⑥ Packaging	T: Tape & Reel B: Bulk
⑦ Soldering	=lead-containing /LF=lead-free		

### Terminal Configuration



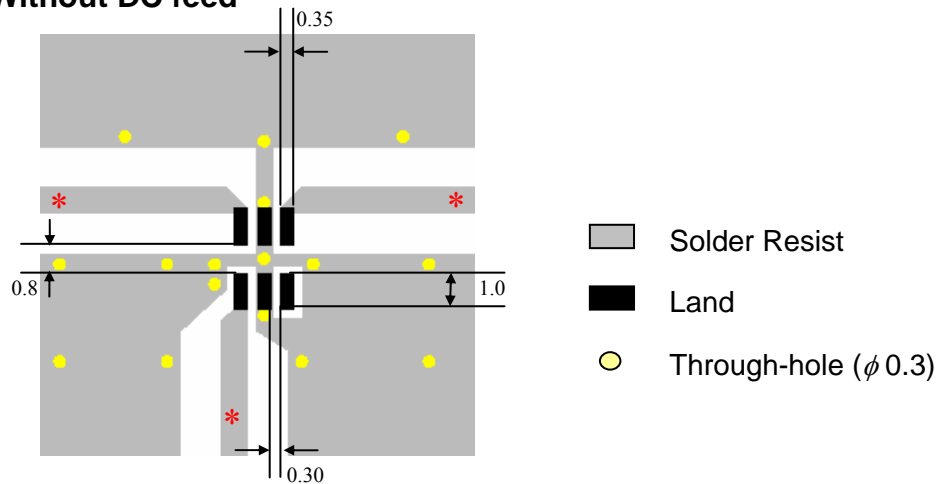
No.	Terminal Name	No.	Terminal Name
①	Unbalanced Port (IN)	④	Balanced Port (OUT2)
②	GND or DC feed + RF GND	⑤	GND
③	Balanced Port (OUT1)	⑥	NC

## Dimensions and Recommended PC Board Pattern

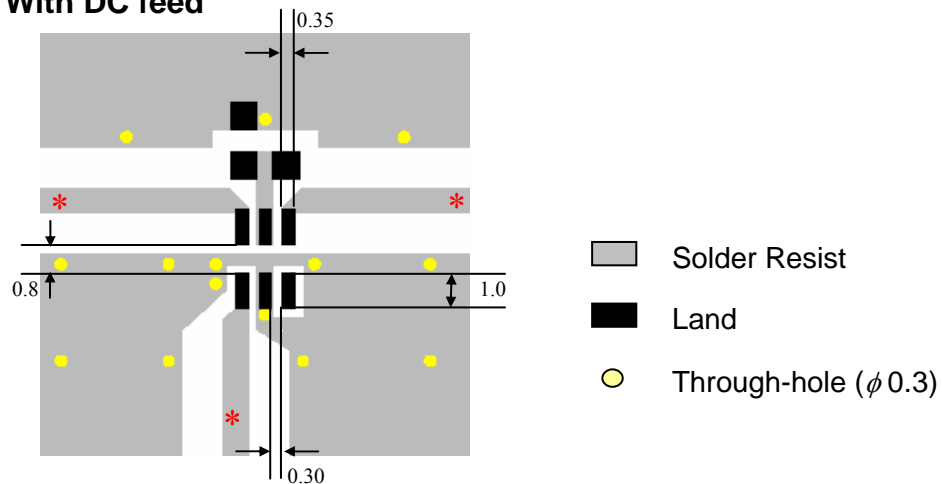


Mark	L	W	T	a	b	c	g	p
Dimensions	$2.0 \pm 0.1$	$1.25 \pm 0.1$	$0.70 \pm 0.1$	$0.3 \pm 0.1$	$0.2 \pm 0.1$	$0.3+0.1 / -0.2$	$0.35 \pm 0.1$	$0.65 \pm 0.05$

### Without DC feed



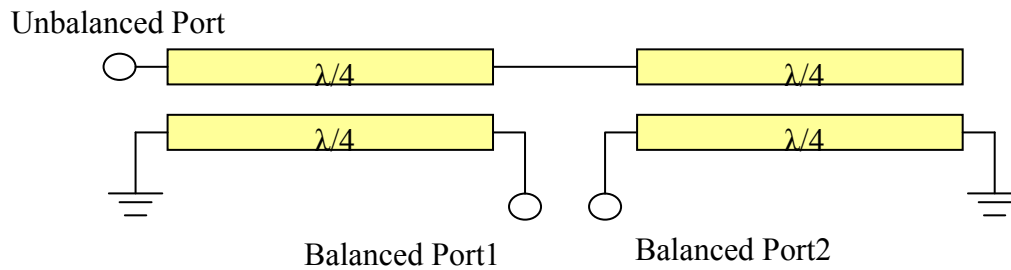
### With DC feed



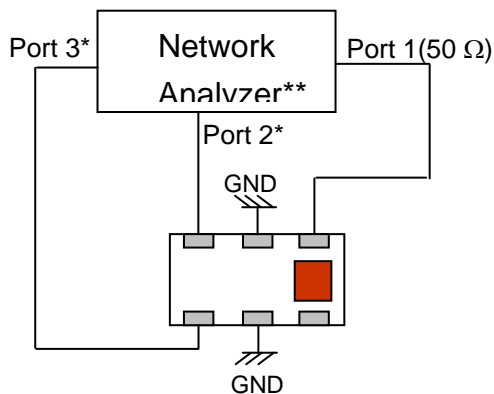
\* Line width should be designed to match  $50\Omega$  characteristic impedance, depending on PCB material and thickness.

\*\* By-pass capacitor should be connected when feeding DC power.

## Equivalent Circuit



## Measuring Diagram



Port 1: Unbalanced Port

Ports 2 and 3: Balanced Port

$$IL = S_{ds21}$$

$$RL = S_{ss11}$$

$$\text{Amp\_balance} = \text{dB}(S(2,1)/S(3,1))$$

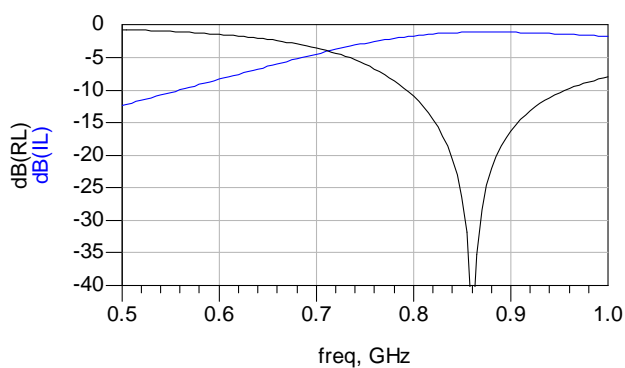
$$\text{Phase\_balance} = \text{Phase}(S(2,1)/S(3,1))$$

\*Impedance for ports 2 and 3 = Balanced Impedance/2

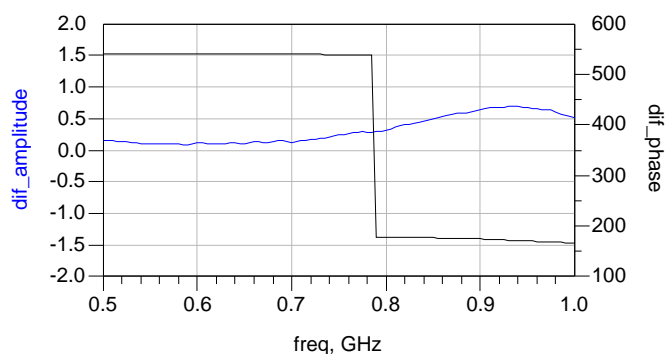
\*\*E5071B from Agilent

## Typical Electrical Characteristics (T=25°C)

### Insertion and Return Loss



### Amplitude and Phase Balance

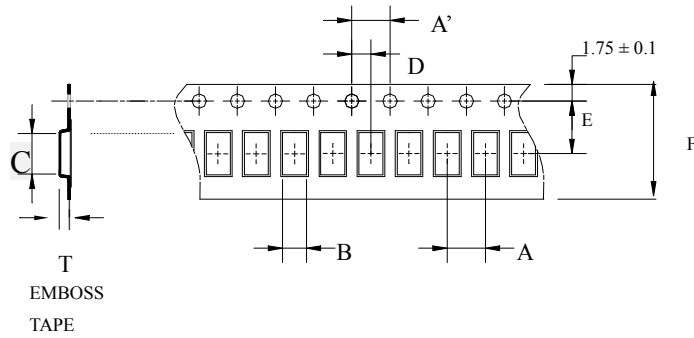


## Notes

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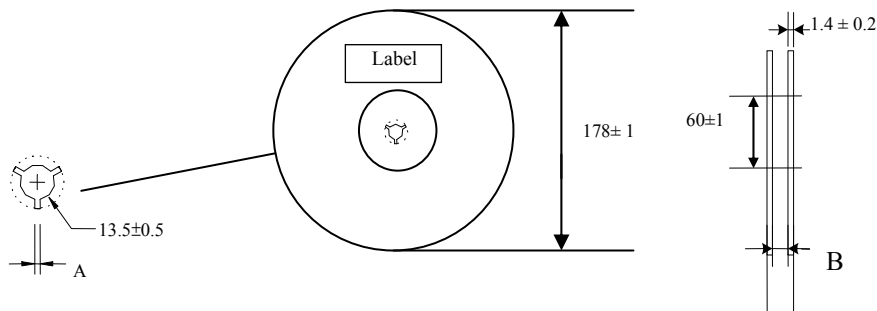
## Taping Specifications

### ❖Tape Dimensions (Unit: mm) & Quantity



Type	A	A'	B	C	D	E	F	T	Quantity/reel	Tape material
2012	4.0± 0.1	4.0± 0.1	1.35± 0.05	2.15± 0.05	2.0± 0.05	3.5± 0.1	8.0± 0.1	1.00± 0.05	4,000pcs	Plastic (Embossed)

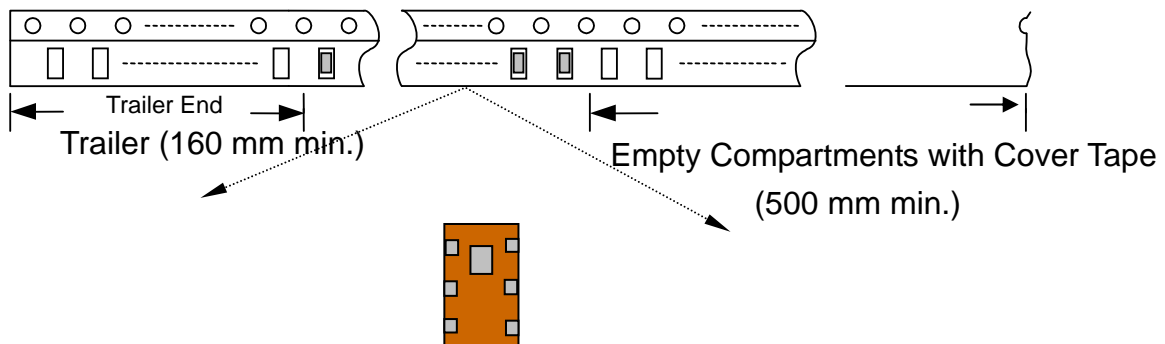
### ❖Reel Dimensions (Unit: mm)



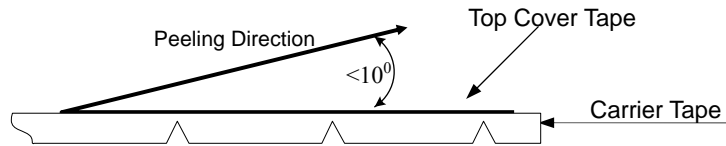
Label: Customer's Name,  
ACX P/N, Q'ty, Date,  
ACX Corp.

Type	A	B
2012	2.3±0.5	9.0±0.3

### ❖Leader and Trailer Tape



❖ **Peel-off Force**



Peel-off force should be in the range of 0.1 – 0.6 N at a peel-off speed of  $300 \pm 10$  mm/min .

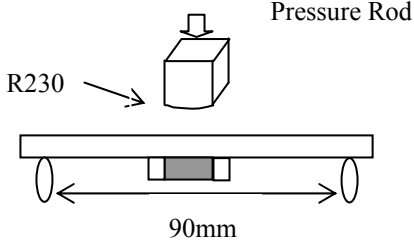
❖ **Storage Conditions**

- (1) Temperature:  $+5 \sim 35^{\circ}\text{C}$  , relative humidity (RH): 45~75%.
- (2) Non-corrosive environment

**Notes**

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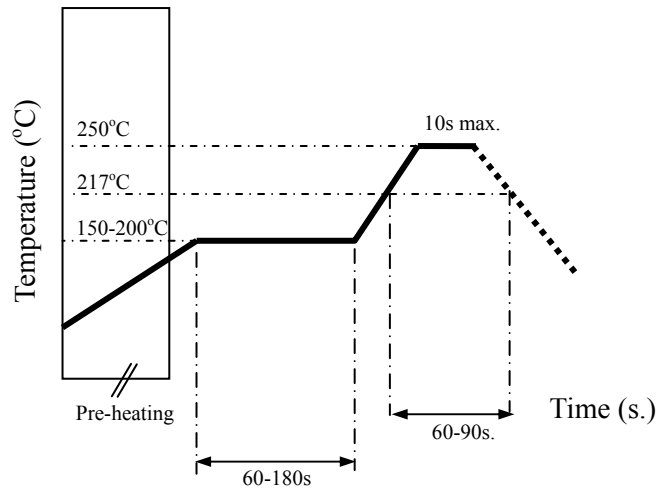
## Mechanical & Environmental Characteristics

Item	Requirements	Procedure
Solderability	<ol style="list-style-type: none"> <li>No apparent damage</li> <li>More than 75% of the terminal electrode shall be covered with new solder</li> </ol>	<ol style="list-style-type: none"> <li>Preheat: <math>120 \pm 5^\circ\text{C}</math></li> <li>Solder: <math>245 \pm 5^\circ\text{C}</math> for <math>5 \pm 1</math> sec</li> </ol>
Soldering strength (Termination Adhesion)	<ol style="list-style-type: none"> <li>1kg minimum</li> </ol>	<ol style="list-style-type: none"> <li>Solder specimen onto test jig.</li> <li>Apply push force at 0.5mm/s until electrode pads are peeled off or ceramic are broken. Pushing force is applied to longitude direction</li> </ol>
Deflection (Substrate Bending)	<ol style="list-style-type: none"> <li>No apparent damage</li> <li>Fulfill the electrical specification</li> </ol>	<ol style="list-style-type: none"> <li>Solder specimen onto test jig (FR4, 0.8mm) using the recommend soldering profile.</li> <li>Apply a bending force of 2mm deflection</li> </ol> 
Heat/Humidity Resistance	<ol style="list-style-type: none"> <li>No apparent damage</li> <li>Fulfill the electrical specification after test</li> </ol>	<ol style="list-style-type: none"> <li>Temperature: <math>85 \pm 2^\circ\text{C}</math></li> <li>Humidity: 90% ~ 95% RH</li> <li>Duration: <math>1000 \pm 48</math>hrs</li> <li>Recovery: 1-2hrs</li> </ol>
Thermal shock (Temperature Cycle)	<ol style="list-style-type: none"> <li>No apparent damage</li> <li>Fulfill the electrical specification after test</li> </ol>	<ol style="list-style-type: none"> <li>One cycle/step 1 : <math>125 \pm 5^\circ\text{C}</math> for 30 min step 2 : <math>-40 \pm 5^\circ\text{C}</math> for 30 min</li> <li>No of cycles : 100</li> <li>Recovery: 1-2 hrs</li> </ol>
Low Temperature Resistance	<ol style="list-style-type: none"> <li>No apparent damage</li> <li>Fulfill the electrical specification after test</li> </ol>	<ol style="list-style-type: none"> <li>Temperature: <math>-40 \pm 5^\circ\text{C}</math></li> <li>Duration: <math>500 \pm 24</math>hrs</li> <li>Recovery: 1-2hrs</li> </ol>

## Soldering Conditions

### ❖ Typical Soldering Profile for Lead-free Process

Reflow Soldering :



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