

# BF 4532 Series

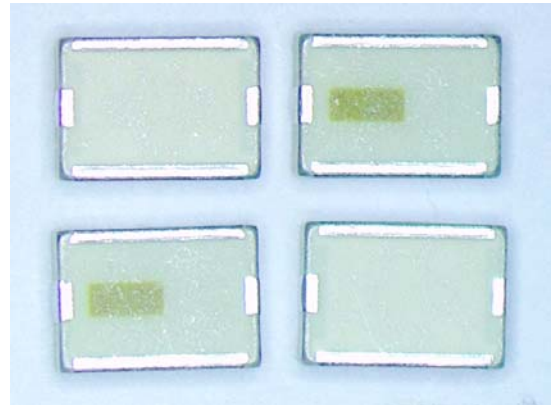
Multilayer Chip Band-Pass Filters

## Features

- ❖ Ultra small SMD type with low loss at pass-band and high attenuation at stop-band.
- ❖ RoHS compliant.

## Applications

- ❖ 4.4~5.0GHz wireless communication systems.



## Specifications

Part Number	Freq. Range (MHz)	Insertion Loss @ BW(dB)	VSWR @ BW	Frequency (MHz)	Attenuation (dB)
<b>BF4532-R4R7DAQ</b>	4400 ~ 5000	3.0 max.	2.0 max.	5170 ~ 5850	40 min.

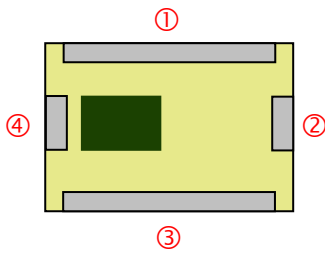
Q'ty/Reel (pcs) : 1000  
 Operating Temperature Range : -40 ~ +85 °C  
 Storage Temperature Range : -40 ~ +85 °C  
 Storage Period : 12 months max.  
 Power Capacity : 3W max.

## Part Number

**BF**   **4532**   -   **R**   **4R7**   **DAQ**   **□**   **/LF**  
 ①   ②   ③   ④   ⑤   ⑥   ⑦

① Type	BF : Band-Pass Filter	② Dimensions ( L x W )	4.5 x 3.2 mm
③ Material Code	R	④ Frequency Range	4R7=4700MHz
⑤ Specification Code	DAQ	⑥ Packaging	T: Tape & Reel B: Bulk
⑦ Soldering	/LF=lead-free		

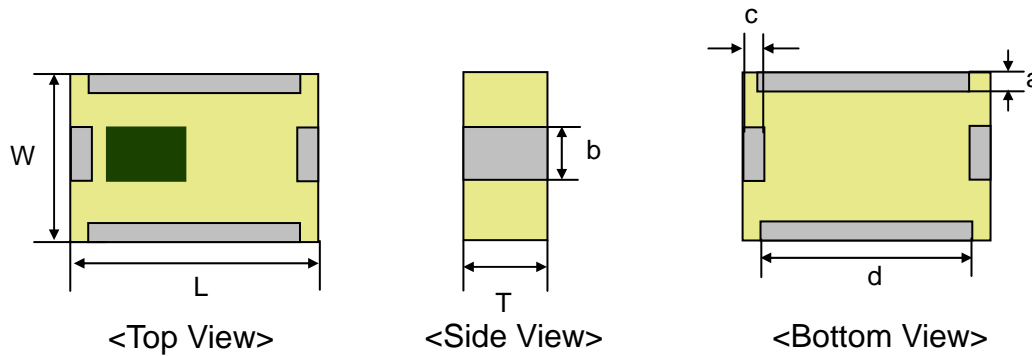
## Terminal Configuration



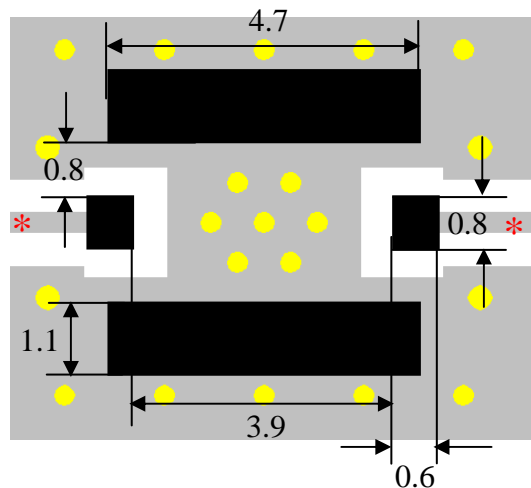
No.	Terminal Name	No.	Terminal Name
①	GND	③	GND
②	OUT/IN	④	IN/OUT

## Dimensions and Recommended PC Board Pattern

Unit : mm



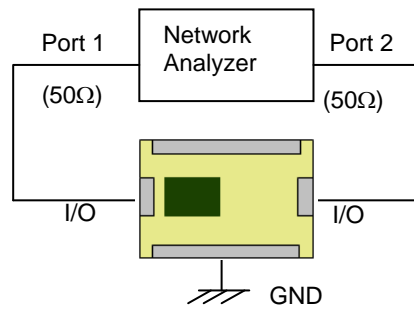
Mark	L	W	T	a	b	c	d
Dimensions	4.5 ±	3.2 ±	2.2 max.	0.3 ±	0.8 ±	0.3 ±	3.8 ±
	0.2	0.2		0.2	0.2		0.15



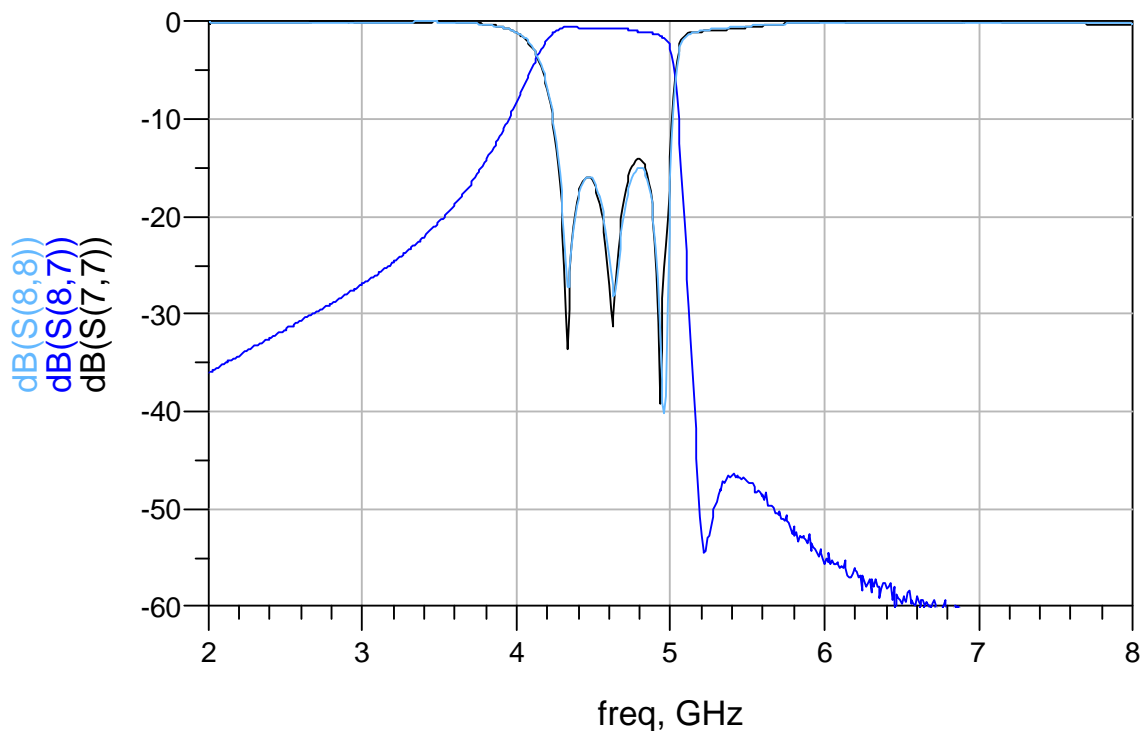
- Solder Resist
- Land
- Through-hole ( $\phi$  0.3)

\* Line width should be designed to match 50Ω characteristic impedance, depending on PCB material and thickness.

## Measuring Diagram



## Electrical Characteristics (T=25°C)

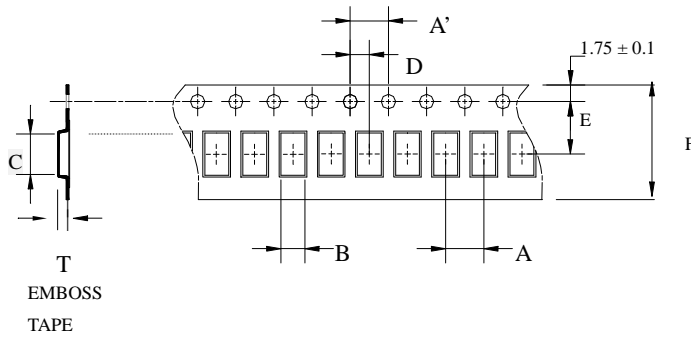


## Notes

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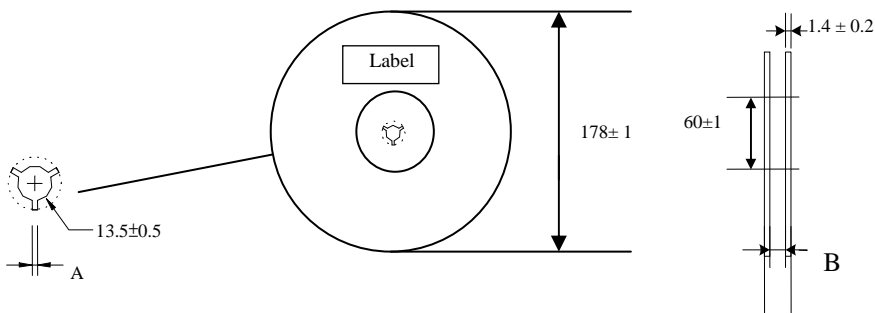
## Taping Specifications

### ❖Tape & Reel Dimensions (Unit: mm)



Type	A	A'	B	C	D	E	F	T	Quantity/per reel	Tape material
4532	8.0±	4.0±	3.50±	4.90±	2.0±	5.50±	12.0±	2.20±	1,000pcs	Plastic (Embossed)
	0.10	0.10	0.10	0.10	0.10	0.10	0.10	0.10		

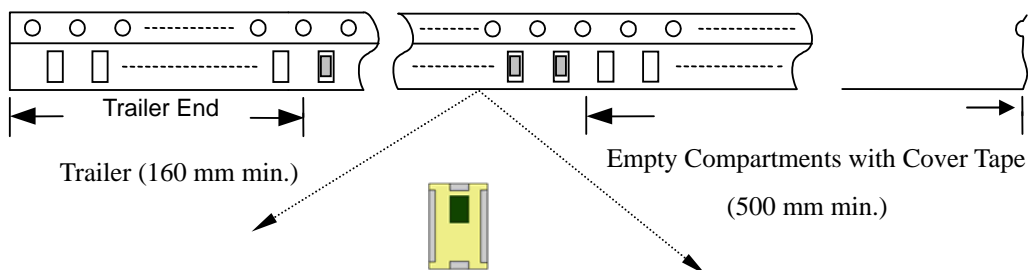
### ❖Reel Dimensions (Unit: mm)



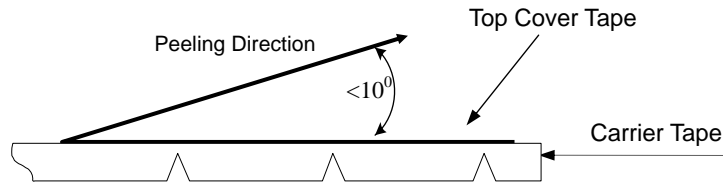
Label: Customer's Name,  
ACX P/N, Q'ty, Date,  
ACX Corp.

Type	A	B
4532	2.3±0.5	17.0±0.5

### ❖Leader and Trailer Tape



❖ **Peel-off Force**



Peel-off force should be in the range of 0.1 – 0.6 N at a peel-off speed of  $300 \pm 10$  mm/min .

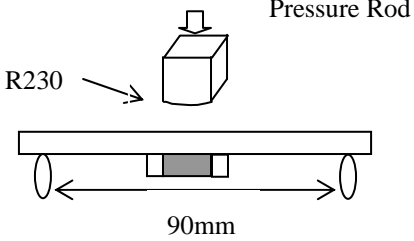
❖ **Storage Conditions**

- (1) Temperature: 5 ~35°C, relative humidity (RH): 45~75%.
- (2) Non-corrosive environment

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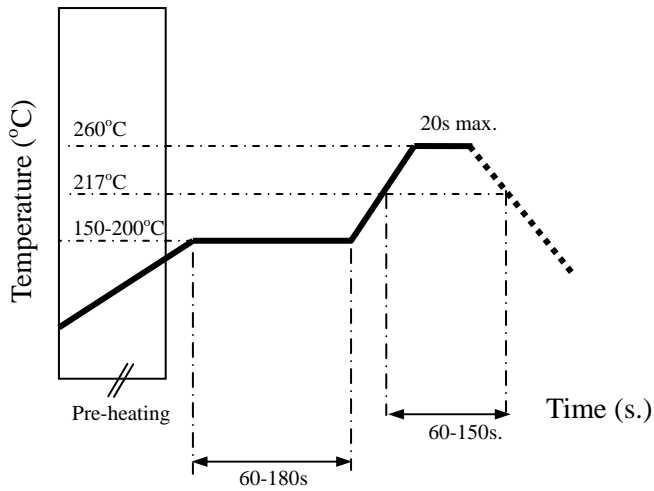
## Mechanical & Environmental Characteristics

Item	Requirements	Procedure
Solderability	<ol style="list-style-type: none"> <li>No apparent damage</li> <li>More than 95% of the terminal electrode shall be covered with new solder</li> </ol>	<ol style="list-style-type: none"> <li>Preheat: <math>120 \pm 5^\circ\text{C}</math></li> <li>Solder: <math>245 \pm 5^\circ\text{C}</math> for <math>5 \pm 1</math> sec</li> </ol>
Soldering strength (Termination Adhesion)	<ol style="list-style-type: none"> <li>10N minimum</li> </ol>	<ol style="list-style-type: none"> <li>Solder specimen onto test jig.</li> <li>Apply push force at 0.5mm/s until electrode pads are peeled off or ceramic are broken. Pushing force is applied to longitude direction.</li> </ol>
Deflection (Substrate Bending)	<ol style="list-style-type: none"> <li>No apparent damage</li> </ol>	<ol style="list-style-type: none"> <li>Solder specimen onto test jig (FR4, 1.6mm) using the recommend soldering profile.</li> <li>Apply a bending force of 1 mm deflection.</li> </ol> 
Heat/Humidity Resistance	<ol style="list-style-type: none"> <li>No apparent damage</li> <li>Fulfill the electrical specification after test</li> </ol>	<ol style="list-style-type: none"> <li>Temperature: <math>85 \pm 2^\circ\text{C}</math></li> <li>Humidity: 90% ~ 95% RH</li> <li>Duration: <math>1000 \pm 48</math>hrs</li> <li>Recovery: 1-2hrs</li> </ol>
Thermal shock (Temperature Cycle)	<ol style="list-style-type: none"> <li>No apparent damage</li> <li>Fulfill the electrical specification after test</li> </ol>	<ol style="list-style-type: none"> <li>One cycle/step 1 : <math>125 \pm 5^\circ\text{C}</math> for 30 min step 2 : <math>-40 \pm 5^\circ\text{C}</math> for 30 min</li> <li>No of cycles : 100</li> <li>Recovery: 1-2 hrs</li> </ol>
Low Temperature Resistance	<ol style="list-style-type: none"> <li>No apparent damage</li> <li>Fulfill the electrical specification after test</li> </ol>	<ol style="list-style-type: none"> <li>Temperature: <math>-40 \pm 5^\circ\text{C}</math></li> <li>Duration: <math>500 \pm 24</math>hrs</li> <li>Recovery: 1-2hrs</li> </ol>

## Soldering Conditions

### ❖ Typical Soldering Profile for Lead-free Process

Reflow Soldering :



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